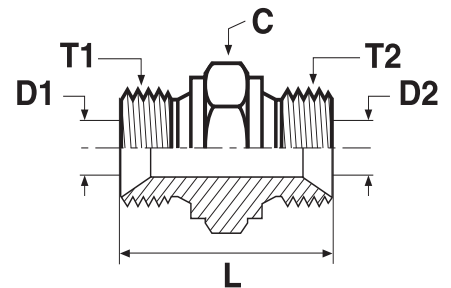


HMK4 Union

BSPP 60° Cone end (ISO 8434-6)



Thread BSPP T1	Thread BSPP T2	C mm	D1 mm	D2 mm	L mm	Weight (steel) g/1 piece	Adapter Steel	Adapter Stainless Steel	PN (bar)	
									S	SS
1/8-28	1/8-28	14	3.5	3.5	24	15	2HMK4S	2HMK4SS	350	350
1/4-19	1/8-28	19	4.7	3.5	28	29	4-2HMK4S	4-2HMK4SS	350	350
1/4-19	1/4-19	19	4.7	4.7	32	35	4HMK4S	4HMK4SS	350	350
3/8-19	1/4-19	22	7.9	4.7	33	46	6-4HMK4S	6-4HMK4SS	350	350
3/8-19	3/8-19	22	7.9	7.9	35	51	6HMK4S	6HMK4SS	350	350
1/2-14	1/4-19	27	11.1	4.7	37	70	8-4HMK4S	8-4HMK4SS	200	200
1/2-14	3/8-19	27	11.1	7.9	38	76	8-6HMK4S	8-6HMK4SS	200	200
1/2-14	1/2-14	27	11.1	11.1	41	85	8HMK4S	8HMK4SS	200	200
5/8-14	1/2-14	30	14.3	11.1	43	106	10-8HMK4S	10-8HMK4SS	200	200
5/8-14	5/8-14	30	14.3	14.3	45	112	10HMK4S	10HMK4SS	200	200
3/4-14	1/4-19	32	16.7	4.7	39	92	12-4HMK4S	12-4HMK4SS	200	200
3/4-14	3/8-19	32	16.7	7.9	41	107	12-6HMK4S	12-6HMK4SS	200	200
3/4-14	1/2-14	32	16.7	11.1	43	111	12-8HMK4S	12-8HMK4SS	200	200
3/4-14	5/8-14	32	16.7	14.3	45	106	12-10HMK4S	12-10HMK4SS	200	200
3/4-14	3/4-14	32	16.7	16.7	45	124	12HMK4S	12HMK4SS	200	200
1-11	1/2-14	41	22.2	11.1	47	175	16-8HMK4S	16-8HMK4SS	120	120
1-11	5/8-14	41	22.2	14.3	49	188	16-10HMK4S	16-10HMK4SS	120	120
1-11	3/4-14	41	22.2	16.7	49	190	16-12HMK4S	16-12HMK4SS	120	120
1-11	1-11	41	22.2	22.2	52	199	16HMK4S	16HMK4SS	120	120
1 1/4-11	3/4-14	50	28.6	16.7	57	259	20-12HMK4S	20-12HMK4SS	105	105
1 1/4-11	1-11	50	28.6	22.2	60	383	20-16HMK4S	20-16HMK4SS	105	105
1 1/4-11	1 1/4-11	50	28.6	28.6	61	405	20HMK4S	20HMK4SS	105	105
1 1/2-11	3/4-14	55	33.3	16.7	61	501	24-12HMK4S	24-12HMK4SS	105	105
1 1/2-11	1-11	55	33.3	22.2	64	417	24-16HMK4S	24-16HMK4SS	105	105
1 1/2-11	1 1/4-11	55	33.3	28.6	65	410	24-20HMK4S	24-20HMK4SS	105	105
1 1/2-11	1 1/2-11	55	33.3	33.3	67	534	24HMK4S	24HMK4SS	105	105
2-11	1 1/2-11	70	46	33.3	73	660	32-24HMK4S	32-24HMK4SS	70	70
2-11	2-11	70	46	46	76	719	32HMK4S	32HMK4SS	70	70

Order codes shown are part of our current manufacturing programme.

Imperial and metric parts may vary in hexagon dimensions.

$\frac{\text{PN (bar)}}{10} = \text{PN (MPa)}$

Do not create drawings from these dimensions, they are subject to change and ISO manufacturing allowances.