

## Parkrimp® Die Sets

Parker`s Colour-Coded Die Sets

- Chain link keeps segments together
- No loose parts to mismatch or misplace
- The crimp die provides 360-degree gripping power for greater impulse life



**Note:** \*Please consult the pages **Ec** for assembly instructions.  
Die sets with the "H" suffix are used for jump sizes and certain metric fittings to permit insertion and removal of fittings. Die sets 80C-XX 8 segments are chained together. Die sets 83C-XX consist of two chained halves. Exceptions 83C-D06, -D08, -D10, -D12, -D16

Hose I.D. size DN		Die sets	Part Number									
			26 series	43 series	46 series	48 series	70 series	71 series	73/78/79 series	76 series	77 series	S6 series
-4	6	red	80C-E04	80C-A04	80C-B04	80C-C04						
-5	8	violet	80C-E05	80C-A05	80C-B05	80C-C05						
-6	10	yellow	80C-E06	80C-A06	80C-B06	80C-C06	83C-D06	83C-D06				
-8	12	blue	80C-E08	80C-A08	80C-B08	80C-C08	83C-D08	83C-D08			80C-CS08	
-10	16	orange	80C-E10	80C-A10	80C-B10	80C-C10	83C-D10	83C-D10			80C-CS10	
-12	20	green	80C-E12	80C-A12	80C-B12	80C-C12	83C-D12	83C-D12	83C-L12 or 80C-L12	83C-U12	80C-CS12	
-16	25	black	80C-E16	80C-A16 or 83C-A16H	80C-B16	80C-C16	83C-D16 or 83C-D16H	83C-D16 or 83C-D16H	83C-L16 or 80C-L16	83C-U16	83C-CS16	
-20	32	white	83C-E20	80C-A20 or 83C-A20H*	80C-B20	80C-C20 or 83C-C20H*		83C-D20 or 83C-D20H*	83C-L20		83C-CS20	
-24	40	red	83C-E24	83C-A24		83C-C24		83C-D24	83C-L24		83C-CS24	
-32	50	green	83C-E32	83C-A32		83C-C32		83C-D32	83C-L32		83C-CS32	83C-L32